



VINPOL™ HD20054

High Density Polyethylene

MI: 20

Density: 0.954

VINPOL HD20054 is a HDPE copolymer injection molding resin with a combination of good toughness, impact strength and fast cycle time. This product offers great stiffness-toughness balance, ideal for applications such as bins and crates, food packaging containers, protective caps, housewares and closures and dispensers. This product meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

*Resin Property	Typical Value	Units	Test Method
Melt Index, 2.16 Kg at 190 °C	20	g/10 min	ASTM D-1238
Density	0.954	g/cm ³	ASTM D-1505
Tensile Yield Strength (Pull Speed 50mm/min)	4,100 (28)	psi (MPa)	ASTM D-638
Tensile Yield Elongation	7	%	ASTM D-638
Flexural Modulus, 2% Secant	168,000 (1,160)	psi (MPa)	ASTM D-790B
ESCR (F50; Condition B, 100% Igepal	2.5	hrs	ASTM D-1693
DTUL, 66psi	163 (73)	°F (°C)	ASTM D-648

Note: Actual properties may vary depending on operating conditions and additive packages. Properties are not intended to be used as specifications.

Vinmar Polymers America cannot anticipate or control the many different conditions under which this information and/or product may be used. It does not guarantee the applicability or the accuracy of this information or the suitability of its products in any given situation. User of the material should make their own tests to determine the suitability of each such product for their particular purposes. The data listed herein falls within the normal range of product properties, but they should not be used to establish specification limits or used alone as the basis of design.