## vinmar polymers america

## Vin Pol" LB2018BE <br> Linear Low Density Polyethylene

## Melt Flow: 2.0

## Density: 0.918

VINPOL LB2018BE is an ethylene 1-butene LLDPE designed for the blown film process. Films made from this resin have very good tensile and toughness properties. Meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

| Resin Property | Typical Value | Units | Test Method |
| :--- | :--- | :--- | :--- |
| Melt Flow | 2.0 | $\mathrm{~g} / 10 \mathrm{~min}$ | ASTM D-1238 |
| Density | 0.918 | $\mathrm{~g} / \mathrm{cm}^{3}$ | ASTM D-792 |
| Peak Melting Temperature | $250(121)$ | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | Supplier Method |
| Tensile Strength at Yield, MD/TD | $1,200 / 1,400$ | $\mathrm{psi}(\mathrm{MPa})$ | ASTM D-882 |
| Tensile Strength at Break, MD/TD | $8,5 / 900 / 3)$ <br> $(33 / 24)$ | $\mathrm{psi}(\mathrm{MPa})$ | ASTM D-882 |
| Elongation at Break, MD/TD | $640 / 760$ | $\%$ | ASTM D-882 |
| 1\% Secant Modulus, MD/TD | $26,000 / 33,000$ | $\mathrm{psi}(\mathrm{MPa})$ | ASTM D-882 |
| Dart Drop Impact | $(180 / 230)$ | $<60$ | g |
| Elmendorf Tear Strength, MD/TD | $100 / 400$ | g | ASTM D-1709A |
| Puncture Force | $4(19)$ | $\mathrm{lbf}(\mathrm{N})$ | Supplier Method |
| Puncture Energy | $4.5(0.51)$ | $\mathrm{in}-\mathrm{lb}(\mathrm{J})$ | Supplier Method |
| Gloss, 45 |  |  |  |
| Haze | 24 | - | ASTM D-2457 |
|  | 25 | $\%$ | ASTM D-1003 |


| Additive $\backslash$ Suffix | $-B$ |
| :---: | :---: |
| Antiblock | - |
| Slip | - |

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