

VINPOL™PH032

Homopolymer Polypropylene

Melt Flow: 3.2

Density: 0.90

VINPOL PH032 is a general purpose homopolymer polypropylene resin designed for yarn and fiber. Typical applications include fishing nets, ropes, bands and packaging tapes.

Resin Property	Typical Value	Units	Test Method
Melt Index	3.2	g/10 min	ASTM D-1238
Density	0.90	g/cm ³	ASTM D-1505
Tensile Strength at Yield	5,120 (35)	psi (MPa)	ASTM D-638
Elongation at Break	>500	%	ASTM D-638
Flexural Modulus	213,000 (1,470)	psi (MPa)	ASTM D-790
Notched Izod Impact Strength	0.74 (39)	ft-lb/in (J/m)	ASTM D-256
Heat Deflection Temperature	221 (105)	°F (°C)	ASTM D-648
Mold Shrinkage	1.0-2.0	%	Supplier Method
Water Absorption	<0.01	%	ASTM D-1570
Rockwell Hardness	96	R Scale	ASTM D-785
Melting Point	324 (162)	°F (°C)	ASTM D-3418
Softening Point	306 (152)	°F (°C)	ASTM D-1525

Vinmar Polymers America cannot anticipate or control the many different conditions under which this information and/or product may be used. It does not guarantee the applicability or the accuracy of this information or the suitability of its products in any given situation. User of the material should make their own tests to determine the suitability of each such product for their particular purposes. The data listed herein falls within the normal range of product properties, but they should not be used to establish specification limits or used alone as the basis of design.