

VINPOL™ PI040

Impact Copolymer Polypropylene

Melt Flow: 4

Density: 0.9

VINPOL PI040 is an impact block copolymer polypropylene designed for extruded sheet thermoforming, blow molding and vacuum molding applications. It has good impact resistance at low temperatures. It meets requirements of the U. S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

Resin Property*	Typical Value	Units	Test Method
Melt Flow (230°C/2.16 kg)	4	g/10 min	ASTM D-1238
Density	0.9	g/cm ³	Supplier Method
Tensile Strength at Yield, 50 mm/min	3,980 (27)	psi (MPa)	ASTM D-638
Elongation at Break	>100	%	ASTM D-638
Flexural Modulus, 1% Secant	185,000 (1,270)	psi (MPa)	ASTM D-790
Notched Izod Impact Strength, 73°F (23°C)	1.65 (89)	ft-lb/in (J/m)	ASTM D-256
Notched Izod Impact Strength, 14°F (-10°C)	0.55 (29)	ft-lb/in (J/m)	ASTM D-256
Heat Deflection Temperature, 4.6 kgf/cm ²	221 (105)	°F (°C)	ASTM D-648

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