## Vin Pol"PI210NS

## Impact Copolymer Polypropylene

## Melt Flow: 20

## Density: 0.9

VINPOL PI210NS is a medium impact copolymer polypropylene with medium melt flow and excellent processing capability. It is designed for injection molding and compounding applications, such as small and large appliance parts. It also works well for crates, packaging, consumer and industrial applications and tool/tote boxes. This product is formulated with antistatic and nucleation additives.

| Resin Property | Typical Value | Units | Test Method |
| :--- | :--- | :--- | :--- |
| Melt Flow, $230^{\circ} \mathrm{C}, 2.16 \mathrm{~kg}$ | 20 | $\mathrm{~g} / 10 \mathrm{~min}$ | ASTM D-1238B |
| Density | 0.9 | $\mathrm{~g} / \mathrm{cm}^{3}$ | Supplier Method |
| Tensile Strength at Yield, $2.0 \mathrm{in} / \mathrm{min}(51$ <br> $\mathrm{mm} / \mathrm{min})$ | $3,540(24.4)$ | $\mathrm{psi}(\mathrm{MPa})$ | ASTM D-638 |
| Elongation at Yield, $2.0 \mathrm{in} / \mathrm{min}(51 \mathrm{~mm} / \mathrm{min})$ | 4.4 | $\%$ | ASTM D-638 |
| Flexural Modulus, $1 \%$ Secant, $0.051 \mathrm{in} / \mathrm{min}$ <br> $(1.3 \mathrm{~mm} / \mathrm{min})$ | $187,000(1,290)$ | $\mathrm{psi}(\mathrm{MPa})$ | ASTM D-790A |
| Flexural Modulus, $1 \%$ Secant, $0.51 \mathrm{in} / \mathrm{min}$ <br> $(13 \mathrm{~mm} / \mathrm{min})$ | $214,000(1,480)$ | $\mathrm{psi}(\mathrm{MPa})$ | ASTM D-790B |
| Notched Izod Impact Strength, $73^{\circ} \mathrm{F}\left(23^{\circ} \mathrm{C}\right)$ | $2.7(150)$ | $\mathrm{ft}-\mathrm{lb} / \mathrm{in}(\mathrm{J} / \mathrm{m})$ | ASTM D-256A |
| Gardner Impact Strength-20 <br> $0.125 ~ i n ~$ <br> $(3.18 \mathrm{~mm})$ | $201 \mathrm{C})$, | $22.7)$ | $\mathrm{In}-\mathrm{lb}(\mathrm{J})$ |

[^0]
[^0]:    Vinmar Polymers America cannot anticipate or control the many different conditions under which this information and/or product may be used. It does not guarantee the applicability or the accuracy of this information or the suitability of its products in any given situation. User of the material should make their own tests to determine the suitability of each such product for their particular purposes. The data listed herein falls within the normal range of product properties, but they should not be used to establish specification limits or used alone as the basis of design.

